

	<b>GRINDING MACHINE</b>	<b>MEASURING CENTRE</b>
Workpiece diam. Max/min	2.000 mm/ 0 mm	2.000 mm /180 mm
Module Max/min	36/2 mm	34/3 mm
No. of teeth min/max	4/660	-----
Helix angle, infinitely variable	0-35°	6°-35°
Pressure angle, infinitely variable	14°-31°	-----
Max. Ram stroke	1.500 mm	-----
Max. Facewidth (for spur gears) m=3/m=36	1.400/1.260 mm	1.150 mm
Max. work load on rotary table	15.000 kg	-----
Table diameter	1.200 mm	-----
Diameter of centre bore in table	420 mm	-----
Diameter of grinding wheels	600/500 mm	-----
Stroking speed of grinding M/C ram, infinitely variable	1-50 m/min	-----
Net weight of M/C	57.000 kg	5.200 KG