

1 second-hand horizontal cold chamber
pressure die casting machine

Make: WEINGARTEN
Model: GDK 320
New in: 1985

The machine is equipped with:

- 3-Phase-injection-system (Intensifier)
- Motorized die height adjustment
- Hydraulic ejector
- Connections to operate core pull unit
- Locking stroke safety device - electro-hydr.
- Central lubrication
- Pneumatic safety door
- Hydraulic medium: water-glycol
- Electronic control

TECHNICAL SPECIFICATIONS:

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Locking force	390 tons
Injection force	15 - 31 tons
Ejector force	20 tons
Ejector stroke	135 mm
Min./max. die height	200 / 650 mm
Platen dimensions - h x v	900 x 900 mm
Distance between tie-bars - h x v	565 x 565 mm
Tie-bar-diameter	115 mm
Die locking stroke	540 mm
Injection plunger-diameter	50 - 800 mm
Max. shot weight - Al	3,5 kg
Filling positions	09 / -90 / -180
Max. projected area at 400 bar pressure	800 cm ²
Cycles in idle motion	550 /h
Driving capacity	22 kW
Floor space (length x width) approx.	5950 x 1700 mm
Height of the machine approx.	2460 mm
Weight approx.	13,5 t

- All information given without engagement -
Errors Excepted !



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